

<b>6</b> <b>+5</b>	<b>Calcul automatisé</b>	<b>T.O. addition</b>	<b>4</b>
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Calcule.

<b>+1</b>	↑	dizaine	unité
□	□ □ □ □ □	□	□ □ □ □ □
+	□	□ □ □	□ □
<b>3</b>	<b>2</b>		

$15 + 17 = 32$

<b>+1</b>	↑	dizaine	unité
1	5	2	8
+	2	4	<del>13</del>
<b>4</b>	<b>3</b>		

$15 + 28 = 43$

2	3
+	8

\_\_\_ + \_\_\_ = \_\_\_

+	

$17 + 18 = \underline{\quad}$

+	

$27 + 19 = \underline{\quad}$

2	7
+	5

\_\_\_ + \_\_\_ = \_\_\_

+	

$27 + 25 = \underline{\quad}$

+	

$25 + 19 = \underline{\quad}$

3	4
+	6

\_\_\_ + \_\_\_ = \_\_\_